Ver: A2 NO:900.600.503.227

Product Specification

Name:	Ni-Cd Battery
Model:	PX-KAA800-3.6V
Application:	
Author:	Zhenfeng Huang
Review:	Peter
Approval:	Sam

ltem	Signature	Date
Customer Signature		



Ver: A2 NO:900.600.503.227

Revision History

Revision	Date	Editor	Content
A0			Draft
A1	2017-07-03	Peter	增加标签图
A2	2018-01-10	Peter	增加包装内容

Ver: A2 NO:900.600.503.227

1 APPLICATION

Model : Ni-Cd AA800mAh 3.6V Cell Size : AA (ϕ 14.0 $^{\pm0.5}$ ×49.0 $^{-1.5}$)

2. DATA OF STACK UP BATTERIES

All data involves voltage and weight to stack-up battery are equal to the value of unit cell times the number of unit cell which consisted in the stack-up batteries

Example:

Stack-up battery consisting three unit cells

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries=1.2V×3=3.6V

3、RATINGS

Description	Unit	Specificatio	n	Conditions	
Nominal Voltage	V	3.6		Unit cell	
Nominal Capacity	mAh	800		Standard Charge/Discharge	
	mA	80(0.1C)		Ambient Temperature:	
Standard Charge	Hour	16		Ta= 20±5°C	
Trickle Charge		(0.03C)~(0.05C)		Ta = 0~45°C	
Standard discharge	mA	160(0.2C)		Ambient Temperature: Ta = 20±5°C Humidity: Max : 85%	
DischargeCut-off Voltage	V	3.0			
Operating temperature range	°C	0~45°C		Humidity: Max : 85%	
Storage Temperature	°C	-20~35°C	一年	Fully charged state、Humidity、Max.60%	
		0~60°C	一周	Fully charged state、Humidity、Max.80%	
Typical Weight	g	Approx.19.5			

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Ver: A2 NO:900.600.503.227

4、 PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:/ Ambient Temperature, T: $20\pm5^{\circ}C$

Relative Humidity: 65±20%

Test	Unit	Specification	Other Condition	Remarks
Capacity	mAh	800	Standard Charge Discharge	up to 3 cycles are allowed
Open Circuit Voltage(OCV)	V	≥3.75	Within I hour after standardCharge	
InternalImpedance	m Ω/ Cell	≤35	Upon fully charge(IKHz)	
High Rate Discharge(1.0C)	minute	≥48	Standard Charge, I hour rest Before Discharge by 1.0C to 3.0 V	up to 3 cycles are allowed
Overcharge		No leakagenor explosion	0.1CCharge14 days	
Charge Retention	mAh	≥520(65%)	Standard Charge, Storage: 7 day rest at 45Ambient Temperature, Standard Discharge	
IEC Cycle Life	Cycle	≥500	IEC61951-1(2003)7.4.1.1	(see Note)/ (参见 Note)
Leakage Test		No leakage nor deformation	Fully charged at 0.5C for 2.5 hour stand for 14 days.	
Security Test		No explosion, but le akage or deformatio n is allowed	Charge the cell 0.1C 16hrs, Then≤100 mΩImpedance short circuit for 1hour	Ambient Temperature T=20±5°C
Impact Resistance		Change of voltage should be under 0.02V/ Cell Change of impedance should be under 5 mΩ/ Cell	Charge the cell 0.1C 16hrs Then leave for 1~4hrs,check battery before/after dropped, Heig ht 50cm Wooden board (thickness 30mm) Direction not specified,3 times.	Ambient Temperature: T=20±5°C

Vibration Resistance		Change of voltage should be under 0.02V/cell,Change of impedance should be under5 milliohm/cell/	Charge the battery 0.1C 16hrs, then leave for 24hrs,check Battery before/after vibration, Amplitude 1.5mmVibration 3000CPM, Any direction for 60mins.	Ambient Temperature: T=20±5°C
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5、 CONFIGURATION, DIMENSIONS AND PACKINGS

Please refer to the attached drawing

6 EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage nor deformation.

Ver: A2 NO:900.600.503.227

7、 CAUTION

- 1) Reverse charging is not acceptable./
- 2) Charge before use. The cells/batteries are delivered in an uncharged state.
- 3) Do not charge/discharge with more than our specified current.
- 4) Do not short circuit the cell/battery Permanent damage to the cell/battery may result.
- 5) Do not incinerate or mutilate the cell/battery.
- 6) Do not solder directly to the cell/battery.
- 7) The life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
- 8) Store the cell/battery uncharged in a cool dry place. Always discharge batteries before bulk storage or shipment.

Notes:

- 1) T₁: Ambient Temperature.
- 2) Approximate charge time from discharged state is for reference only.
- 3) We recommend cells or batteries are charged and discharged at least once every 6 months
- 4) IEC61951-1(2003)7.4.1.1 Cycle Life:/

Cycle No.	Charge/	Rest	Discharge
1	0.1C×16h	None	0.25C×2h20min
2-48	0.25C×3h10min	None	0.25C×2h20min
49	0.25C×3h10min	None	0.25C to 1.0V/ cell
50	0.1C×16h	1-4h	0.2C to 1.0V/ cell

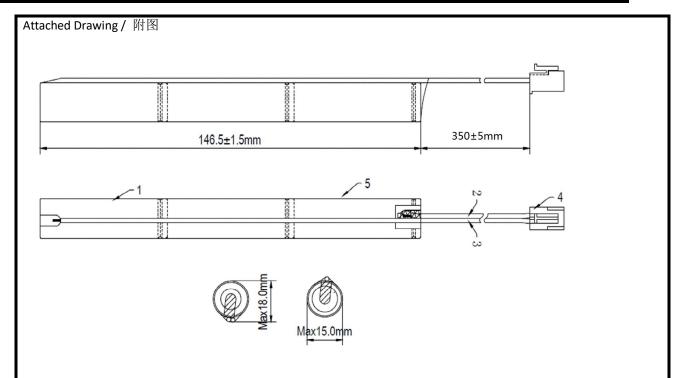
Cycles I to 50 shall be repeated until the discharge duration on any 50th Cycle becomes less than 3 h

8、Other/

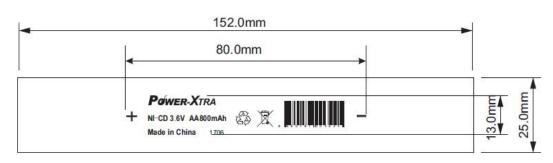
- 1) The information (subject to change without prior notice) contained in this document is for reference only and should not be used as a basis for product guarantee or warranty.
- 2) Manufacturer reserves the right to alter or amend the design, model and specification without prior notice.



Ver: A2 NO:900.600.503.227



白色 PVC, GS1(EAN.UCC)/ENA-13 Bar code 条形码,内容为"8680187003425"。日期按出货月份更改。年份在前, 月份在后(年月),如:1706(2017年06月)。丝印内容如下:



NO	NAME	SIZE	QTY	NOTE		
1	CELLS	AA800MAH	3	Ni-CD		
2	WIRE RED	UL1007 22#	1		MODEL	
3	WIRE BLACK	UL1007 22#	1		DESIGN BY	
4	PLUG	JST-VHR-2P	1	opposite direction	CHECKER	
5	PVC(OUT)		1	WHITE	VERSION	



Ver: A2 NO:900.600.503.227

Drawing Packing



侧畴.

条形码格式为: GS1(EAN.UCC)/ENA-13 Bar code, 侧唛分别贴于纸箱两侧(尺寸视纸箱尺寸更改), 内容及格式如下:

PO NO.	Order 16-8	根据每次订单更改
MODEL NO.	900.600.503.227	
QTY	500PCS	【──根据每箱数量更改
DATE	YYYY-MM-DD	根据出货日期更改
Ma	de in China	
8 680	187 003425	